

TAD870-873VE

7.7 liter, in-line 6 cylinder - 160, 185, 210 & 235 kW
EU Stage IV / US EPA Tier 4 Final



TAD870-873VE is a powerful, reliable and economical off-road Diesel Engine range built on the Volvo Group in-line six concept.

Low cost of ownership

World class fuel efficiency combined with a reliable exhaust after-treatment system gives high uptime as well as low cost of ownership. No downtime for regeneration or decreased service intervals.

Compact & simple installation

SCR technology selected by Volvo does not increase amount of cooling capacity needed. As optional equipment all material needed in order to install the engine can be ordered from Volvo Penta. Installation guidelines as well as drawings and CAD models are easy to access. The result is an engine and aftertreatment system that is easy to install.

Durability & low noise

Long experience with SCR systems in combination with base engine development reduces risk of downtime. Well-balanced to produce smooth operation with low noise.

Power & torque

Maximum power and torque available at low rpm. As a result noise as well as fuel consumption is very low. Useful engine speed for the TAD870-873VE is due to power and torque layout very flexible.

Low exhaust emission

Efficient injection as well as robust engine design in combination with optimised SCR technology and a cooled EGR contributes to excellent combustion and low fuel consumption.

Easy service & maintenance

Easily accessible service and maintenance points contribute to the ease of service of the engine. As optional equipment possible to remote mount filters and service points. Up to 1000 hour oil change interval.

- Proven and straight-forward design - built on Volvo Group technology
- Low cost of ownership and operation
- High power and torque already at low engine speed
- SCR and cooled EGR only - no DPF, DOC or regeneration needed
- Compact, simple installation and easy to service
- Similar engine footprint for all emission standards
- Wide range of optional equipment

	TAD870VE	TAD871VE	TAD872VE	TAD873VE
Power output, kW/hp	160/218	185/252	210/286	235/320
at speed, rpm	2200	2200	2200	2200
Max. torque, Nm/lb/ft	1060/782	1160/856	1235/911	1310/966
at speed, rpm	1200	1200	1350	1450

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Technical data

Configuration and no. of cylinders	in-line 6
Displacement, l (in ³)	7.70 (470)
Method of operation	4-stroke
Direction of rotation (viewed towards flywheel)	anti-clockwise
Bore, mm (in.)	110 (4.33)
Stroke, mm (in.)	135 (5.31)
Compression ratio	17.5:1
Dry weight, engine only, kg (lb)	696 (1534)

Technical description

Engine and block

- Cast iron cylinder block
- Replaceable cylinder liners
- Replaceable valve guides and valve seats
- Overhead camshaft and four valves per cylinder

Lubrication system

- Full flow cartridge insert filter
- Gear type lubricating oil pump, gear driven

Fuel system

- Common rail
- Gear driven fuel feed pump
- Fuel prefilter with water separator and water-in-fuel indicator / alarm
- Fine fuel filter of cartridge, insert type
- Manual feed pump on pre filter

Cooling system

- Belt driven coolant pump with high degree of efficiency

Turbo charger

- Variable Geometry Turbo (VGT)

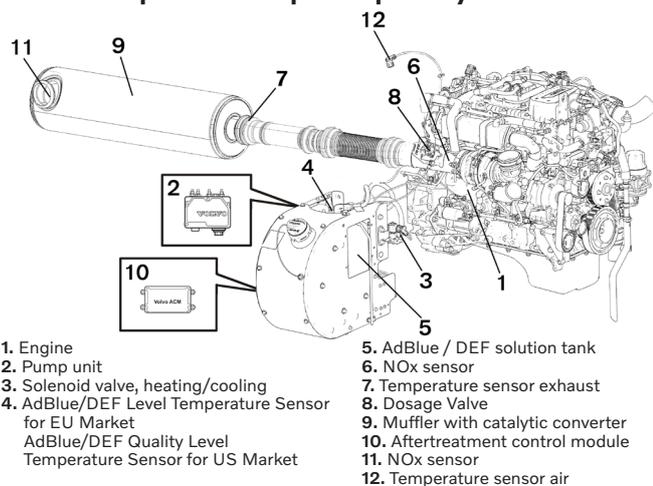
Electrical system

- Engine Management System (EMS) 2.3, an electronically controlled processing system which optimizes engine performance. It also includes advanced features for diagnostics and fault tracing.
- The instruments and controls connect to the engine via the CAN SAE J1939 interface. Options available for engine control equipment

Exhaust aftertreatment system

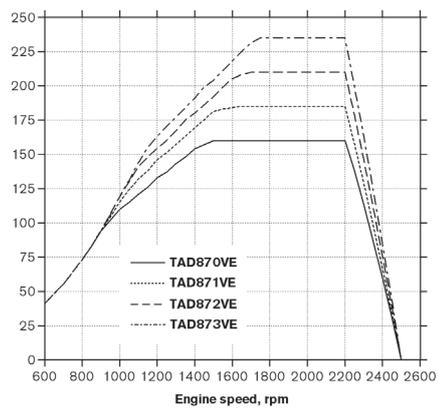
- SCR and cooled EGR only
- Airless urea injection
- Wide range of options available, including different sized AdBlue® / DEF tanks (also possible for OEM to design own tank)
- AdBlue/DEF Quality Level Temperature Sensor for US Market

Main components - principal layout

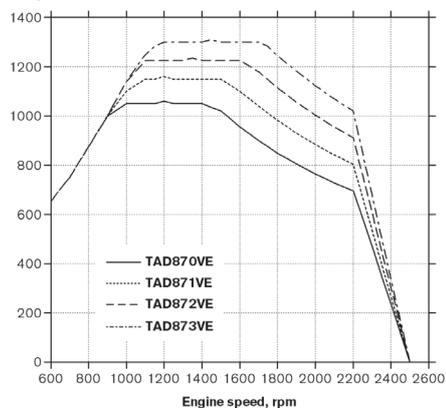


1. Engine
2. Pump unit
3. Solenoid valve, heating/cooling
4. AdBlue/DEF Level Temperature Sensor for EU Market
5. AdBlue/DEF Quality Level Temperature Sensor for US Market
6. AdBlue / DEF solution tank
7. NOx sensor
8. Dosage Valve
9. Muffler with catalytic converter
10. Aftertreatment control module
11. NOx sensor
12. Temperature sensor air

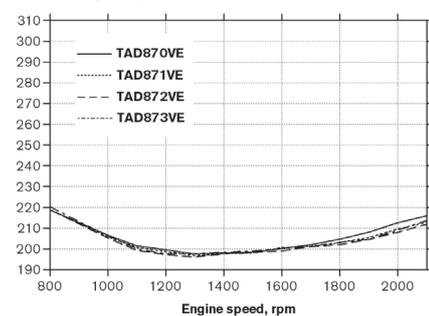
Power, kW



Torque, Nm

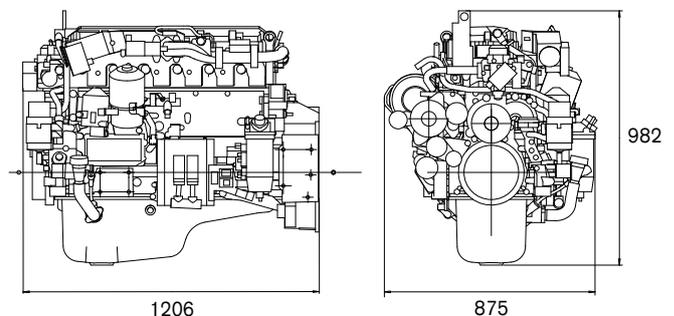


Fuel consumption, g/kWh



Dimensions

Not for installation. Dimensions in mm.



Power standards

The engine performance corresponds to ISO 3046, BS 5514 and DIN 6271. The technical data applies to an engine without cooling fan and operating on a fuel with calorific value of 42.7 MJ/kg (18360 BTU/lb) and a density of 0.84 kg/liter (7.01 lb/US gal, 8.42 lb/Imp gal), also where this involves a deviation from the standards.

Additional information

For additional information, please contact your Volvo Penta representative or visit www.volvopenta.com.

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Please note that products illustrated may differ from production models.

Not all models and accessories are available in all markets, and standard equipment may vary between different markets. Every effort has been made to ensure that facts and figures are correct at the time of publication. However, Volvo Penta reserves the right to make changes without prior notice at any time.