### VOLVO PENTA





TAD1643VE-B is a powerful, reliable and economical off-road Diesel Engine range built on the Volvo Group in-line six concept.

Designed for the easiest, fastest and most economical installation. Well balanced to produce smooth and vibrationfree operation with low noise level, featured with high torque.

To maintain a controlled working temperature in cylinders and combustion chambers, the engine is equipped with piston cooling.

The engine is also fitted with replaceable cylinder liners and valve seats / guides to ensure maximum durability and service life of the engine.

The state of the art, high-tech injection and air charging system with low internal losses contributes to excellent combustion and low fuel consumption.

Easily accessible service and maintenance points contribute to the ease of service of the engine.

• Proven and straight-forward design - built on Volvo Group technology

- High power and torque already at low engine speed
- Compact, simple installation and easy to service
- Similar engine footprint for all emission standards
- High sulfur-in-fuel tolerance
- Wide range of optional equipment

Engine	kW	Нр	rpm	Max Nm
TAD1643VE-B	565	768	1900	3260

# **[AD1643VF-B** 16.12 liter, in-line 6 cylinder - 565 kW

UNECE Reg 96 Power band E (equal to EU Stage II)

### **Technical data**

Configuration and no. of cylinders	in-line 6
Displacement, I (in <sup>3</sup> )	16.12 (984)
Method of operation	4-stroke
Direction of rotation (viewed towards flywheel)	anti-clockwise
Bore, mm (in.)	
Stroke, mm (in.)	
Compression ratio	
Dry weight, engine only, kg (lb)	1437 (3168)

## **Technical description**

#### Engine and block

- Optimized cast iron cylinder block with optimum distribution of forces without the block being unnecessary heavy.
- Wet, replaceable cylinder liners
- Piston cooling for low thermal load on pistons and reduced ring temperature
- Tapered connecting rods to reduce risk of piston cracking Crankshaft has induction hardened bearing surfaces and fillets with
- seven main bearings for moderate load on main and big-end bearings
- Nitrocarburized transmission gears for heavy duty operation Keystone top compression rings for long service life
- Viscous type crankshaft vibration damper
- Replaceable valve guides and valve seats
- Overhead camshaft and four valves per cylinder equipped with camshaft damper to reduce noise and vibrations.

#### Lubrication system

- Full flow oil cooler
- Full flow disposable spin-on oil filters
- The lubricating oil level can be measured during operation (Standard dip-
- stick onlv) Gear type lubricating oil pump, gear driven by the transmission

#### Fuel system

- Self de-aerating system. When replacing filters all fuel stays in the engine.
- Non-return fuel valve
- **Electronic Unit Injectors**
- Fuel prefilter with water separator and water-in-fuel indicator / alarm
- Gear driven low-pressure fuel pump
- Fuel pressure switch

#### **Cooling system**

- Air to air intercooler
- Belt driven, maintenance-free coolant pump with high degree of efficiency Efficient cooling with accurate coolant control through a water distribu-
- tion duct in the cylinder block. Reliable sleeve thermostat with minimum pressure drop
- Tropical radiator Radiator guard
- Fan hub
- Pusher and suction type fans. Fan and belt guard

#### **Turbo charger**

- Efficient and reliable turbo charger
- Electronically controlled Waste-gate, allowing for mobile, stationary and high altitude applications

#### Electrical system

- Engine Management System (EMS), an electronically controlled processing system which optimizes engine performance. It also includes advanced features for diagnostics and fault tracing.
- The instruments and controls connect to the engine via the CAN SAE J1939 interface, either through the Control Interface Unit (CIU) or the Digital Control Unit (DCU).
- Sensors for oil pressure, oil temp, boost pressure, boost temp, coolant temp, water in fuel, fuel pressure and two speed sensors. Crank case pressure, piston cooling pressure, oil level and air filter pressure drop sensors.
- Standard 80A alternator

#### Exhaust emission reduction system

The engine performance corresponds to ISO 3046. BS 5514 and DIN 6271. The technical data applies

to an engine without cooling fan and operating on a

fuel with calorific value of 42.7 MJ/kg (18360 BTU/ lb) and a density of 0.84 kg/liter (7.01 lb/US gal, 8.42

lb/Imp gal), also where this involves a deviation from

Without EGR

Power standards

the standards.







1400

1600

1800



#### Dimensions

210

190

900

Not for installation. Dimensions in mm.





1581

Not all models, standard equipment and accessories are available in all countries. All specifications are subject to change without notice.

945

The engine illustrated may not be entirely identical to production standard engines.

#### **AB Volvo Penta**

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Additional information For additional information, please contact your Volvo Penta representative or visit www.volvopenta.com.