

# TWD1672-1673GE

16.12 liter, in-line 6 cylinder



The TWD1672-1673GE is a powerful, reliable and economical Generating Set Diesel Engine built on the dependable in-line six design.

### Powerful package

High power density in a compact package with dual stage turbo charging. Excellent load step performance according to ISO 8528-5.

### Low cost of ownership & operation

World class fuel efficiency in combination with a proven and reliable engine and exhaust aftertreatment system design. The exhaust aftertreatment system consists of only SCR, without EGR, DOC or DPF. Minimal of components are used and no downtime for regeneration or decreased service intervals. No EGR also results in less heat rejection, leading to excellent power density and improved fuel economy.

### Compact & simple installation

SCR technology selected by Volvo Group does not increase the amount of cooling capacity needed. In combination with the compact engine design, installation is easy with minor impact on existing installation layout. Installation guidelines as well as drawings and CAD models are easy to access.

### Durability & low noise

Volvo Group's long experience with SCR systems in combination with base engine development reduces risk of downtime. Well-balanced to produce smooth and vibration free operation with low noise.

### Low exhaust emission

Efficient injection as well as robust engine design in combination with SCR technology contributes to excellent combustion and low fuel consumption.

### Easy service & maintenance

Easily accessible service and maintenance points contribute to the ease of service.

- Proven and straight-forward design - built on Volvo Group technology
- Low cost ownership and operation
- SCR only - no EGR, DOC, DPF or regeneration
- High efficient cooling system
- Excellent step load performance acc. to ISO 8528-5
- Compact, simple installation and easy to service
- Available as Genpac or Base engine configuration

## 60 Hz/1800 rpm

Engine	Prime power			Standby power		
	kWm	kWe	kVa	kWm	kWe	kVa
TWD1672GE	532	508	635	585	559	698
TWD1673GE	595	570	713	655	625	781

## 60 Hz/1800 rpm

Data Center Power	>300h running per year or non-reliable utility power in the country			≤300h running per year and reliable utility power in the country		
Engine	kWm	kWe	kVa	kWm	kWe	kVa
TWD1672GE	532	508	635	585	559	698
TWD1673GE	595	570	713	655	625	781

Generator efficiency (typical): 95.5%

kWm = kiloWatt mechanical, net with fan\*;  
 kWe = kiloWatt electrical = kWm x Generator eff.;  
 kVA = kiloVoltAmpere calculations based on a 0.8 power factor = kWe / 0.8  
 1 kW = 1 hp x 1.36; 1 hp = 1 kW x 0.7355  
 \*) According to technical data

# TWD1672-1673GE

16.12 liter, in-line 6 cylinder

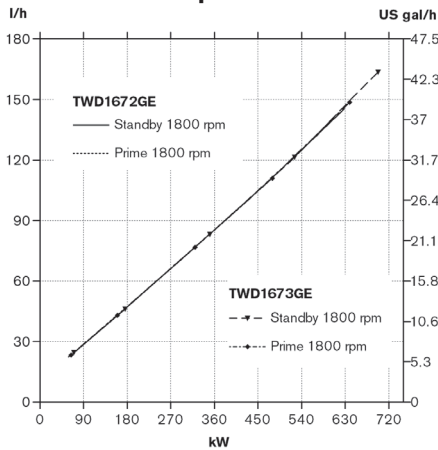
## Technical Data

Engine designation.....	TWD1672-1673GE
Configuration and no. of cylinders.....	in-line 6
Displacement, l (in <sup>3</sup> ).....	16.12 (983.9)
Method of operation.....	4-stroke
Bore, mm (in.).....	144 (5.67)
Stroke, mm (in.).....	165 (6.50)
Compression ratio.....	16.8:1
Wet weight, engine only, kg (lb).....	1810 (3390)
Wet weight, Genpac (engine, cooling system, air filtration system and frame) kg (lb).....	2767(6100)

### Performance (with fan, kW (hp)) **1800 rpm**

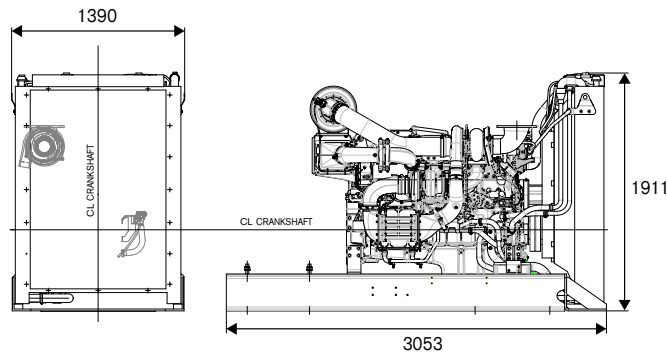
<b>TWD1672GE</b>	
Prime Power	532 (724)
Standby Power	585 (796)
Fan power consumption	30 (41)
<b>TWD1673GE</b>	
Prime Power	595 (809)
Standby Power	655 (891)
Fan power consumption	30 (41)

## Fuel consumption



## Dimensions TWD1672-1673GE

Not for installation. Dimensions in mm.



## Rating guidelines

**PRIME POWER** rating corresponds to ISO Standard Power for continuous operation. It is applicable for supplying electrical power at variable load for an unlimited number of hours instead of commercially purchased power. A 10 % overload capability for governing purpose is available for this rating.

**STAND-BY POWER** rating corresponds to ISO Standard Fuel Stop Power. It is applicable for supplying stand-by electrical power at variable load in areas with well established electrical networks in the event of normal utility power failure. No overload capability is available for this rating.

**DATA CENTRE POWER** is defined as being the maximum power which a generating set is capable of delivering while supplying a variable or continuous electrical load and during unlimited run hours. Depending on the sites to supply and the availability of reliable utility, the generating set manufacturer is responsible to define what power level he is able to supply to fulfil that requirement including hardware or software or maintenance plan adaptation.

## Technical description

### Engine and block

- Cast iron cylinder block with optimum distribution of forces without the block being unnecessarily heavy.
- Wet, replaceable cylinder liners
- Tapered connecting rods for increased piston lifetime
- Crankshaft induction hardened bearing surfaces and fillets with seven bearings for moderate load on main and high-end bearings
- Case hardened and Nitrocarburized transmission gears for heavy duty operation
- Viscous type crankshaft vibration dampers to withstand single bearing alternator torsional vibrations
- Replaceable valve guides and valve seats
- Over head camshaft and 4 valves per cylinder

### Lubrication system

- Full flow oil cooler
- Full flow disposable spin-on oil filter, for extra high filtration
- The lubricating oil level can be measured at start-up

### Fuel system

- Electronic high pressure unit injectors
- Fuel prefilter with water separator and water-in-fuel indicator / alarm
- Fine fuel filter with manual feed pump and fuel pressure switch

### Cooling system

- Efficient cooling with accurate coolant control through a water distribution duct in the cylinder block.
- Belt driven coolant pumps with high degree of efficiency
- Water-cooled charge air coolers

### Turbo charger

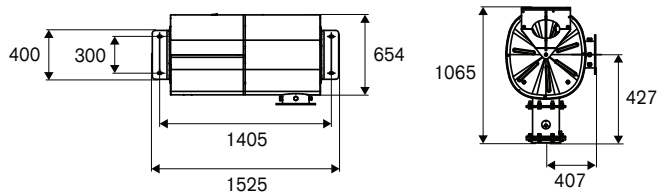
- Efficient and reliable dual stage turbo chargers
- Intermediate charge air coolers for both turbo chargers
- Waste gate system for the high pressure turbo charger

### Electrical system

- Engine Management System (EMS), an electronically controlled processing system which optimizes engine performance. It also includes advanced facilities for diagnostics and fault tracing
- The instruments and controls connect to the engine via the CAN SAE J1939 interface. The DCU is a control panel with display, engine control, monitoring, alarm, parameter setting and diagnostic functions. It also presents error codes in clear text. The DCU makes it possible to install and combine several sets of analogue and digital instruments.
- Sensors for oil pressure, oil temp, boost pressure, boost temp, coolant temp, fuel temp, water in fuel, fuel pressure and two speed sensors.

### Exhaust aftertreatment system

- SCR only. No EGR, DOC, DPF or regeneration. Wide range of installation options available.
- AdBlue/DEF tank including AdBlue/DEF Quality Level Temperature Sensor



## Power standards

The engine performance corresponds to ISO 3046, BS 5514 and DIN 6271. The technical data applies to an engine without cooling fan and operating on a fuel with calorific value of 42.7 MJ/kg (18360 BTU/lb) and a density of 0.84 kg/liter (7.01 lb/US gal), also where this involves a deviation from the standards. Ratings are based on ISO 8528. Engine speed governing in accordance with ISO 8528-5 G3.

Please note that products illustrated may differ from production models. Not all models and accessories are available in all markets, and standard equipment may vary between different markets. Every effort has been made to ensure that facts and figures are correct at the time of publication. However, Volvo Penta reserves the right to make changes without prior notice at any time.

Please contact your local Volvo Penta dealer for further information.



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