VOLVO PENTA

TAD1650VE-B - 1651VE

16.12 liter, in-line 6 cylinder - 405 & 450 kW UNECE Reg 96 Power band H (equal to EU Stage IIIA)



TAD1650VE-B-1651VE is a powerful, reliable and economical off-road Diesel Engine range built on the Volvo Group inline six concept.

Low cost of ownership

World class fuel efficiency combined with high uptime as well as low cost of ownership.

Compact & simple installation

As optional equipment all material needed in order to install the engine can be ordered from Volvo Penta. Installation guidelines as well as drawings and CAD models are easy to access. The result is an engine that is easy to install.

Durability & low noise

Long experince with base engine development reduces risk of downtime. Well-balanced to produce smooth operation with low noise.

Power & torque

Maximum power and torque available at low rpm. As a result noise as well as fuel consumption is very low. Useful engine speed for the TAD1650VE-B - 1651VE is due to power and torque layout very flexible.

Low exhaust emission

Efficient injection as well as robust engine design in combination with internal EGR contributes to excellent combustion and low fuel consumption.

Easy service & maintenance

Easily accessible service and maintenance points contribute to the ease of service of the engine. As optional equipment possible to remote mount filters and service points.

- Proven and straight-forward design built on Volvo Group technology
- Low cost of ownership and operation
- High power and torque already at low engine speed
- Compact, simple installation and easy to service
- Similar engine footprint for all emission standards
- High sulfur-in-fuel tolerance
- · Wide range of optional equipment

| | TAD1650VE-B | TAD1651VE |
|-----------------------|-------------|-----------|
| Power output, kW/hp | 405/551 | 450/612 |
| at speed, rpm | 1900 | 1800 |
| Max. torque, Nm/lb/ft | 2757/2033 | 2897/2137 |
| at speed, rpm | 1260 | 1260 |

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Technical data

| Engine designation Configuration and no. of cylinders | |
|---|---------------------|
| Displacement, I (in ³) | |
| Method of operation | |
| Direction of rotation (viewed towards flyw | heel)anti-clockwise |
| Bore, mm (in.) | 144 (5.67) |
| Stroke, mm (in.) | 165 (6.50) |
| Compression ratio | 17.0:1 |
| Dry weight, engine only, kg (lb) | 1322 (2915) |

Technical description

Engine and block

- Cast iron cylinder block
- Wet, replaceable cylinder liners
- Replaceable valve guides and valve seats
- Overhead camshaft and four valves per cylinder

Lubrication system

- Full flow disposable spin-on oil filter, for extra high filtration
- Gear type lubricating oil pump, gear driven by the transmission
- Oil level sensor at startup

Fuel system

- Electronic high pressure unit injectors
- Fuel prefilter with water separator and water-in-fuel indicator /
- Gear driven low-pressure fuel pump
- Fine fuel filter with manual feed pump and fuel pressure switch

Cooling system

- Available as power pack or base engine.
- Belt driven coolant pump with high degree of efficiency

Turbo charger

• Electronically controlled Waste-gate

Electrical system

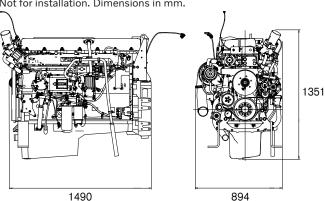
- Engine Management System (EMS) 2.3, an electronically controlled processing system which optimizes engine performance. It also includes advanced features for diagnostics and fault trac-
- The instruments and controls connect to the engine via the CAN SAE J1939 interface. Options available for engine control equip-

Exhaust reduction system

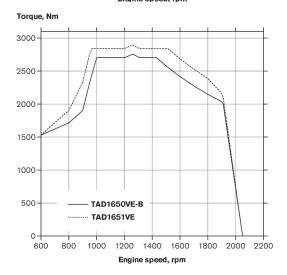
· Without internal EGR

Dimensions

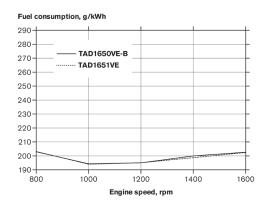
Not for installation. Dimensions in mm.



Power, kW 450 405 360 315 225 180 90 TAD1650VE-B 45 **TAD1651VF** 600 800 1000 1200 1400 1600 1800 2000 Engine speed, rpm



Fuel consumption



Power standards

The engine performance corresponds to ISO 3046, BS 5514 and DIN 6271. The technical data applies to an engine without cooling fan and operating on a fuel with calorific value of 42.7 MJ/kg (18360 BTU/lb) and a density of 0.84 kg/liter (7.01 lb/US gal, 8.42 lb/ Imp gal), also where this involves a deviation from the

Additional information

For additional information, please contact your Volvo Penta representative or visit www.volvopenta.com.

AB Volvo Penta

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Not all models, standard equipment and accessories are available in all countries. All specifications are subject to change without

The engine illustrated may not be entirely identical to production standard engines.