## VOLVO PENTA INBOARD PERFORMANCE SYSTEM IPS 1050/1200

12.8 liter, in-line 6 cylinder


## General Data

| System designation | IPS1050 | IPS1200 |
| :---: | :---: | :---: |
| Engine displacement, I ( $\mathrm{in}^{3}$ ) | 12.8 (780) | 12.8 (780) |
| Configuration | in-line 6 | in-line 6 |
| Crankshaft power, kW (hp) | 588 (800) @ 2300 rpm | 662 (900) @ 2300 rpm |
| Propshaft power, kW (hp) | 554 (753) @ 2300 rpm | 624 (848) @ 2300 rpm |
| Aspiration | Dual stage turbo with twin charge air coolers |  |
| Rating | R4* \& R5** | R5** |
| Package weight, kg (Ib) | 2300 (5060) | 2300 (5060) |
| Propeller series | Q1-Q7 | Q2-Q7 |
| Voltage | 24 V | 24 V |
| Emission compliance | IMO NOx, EU RCD Stage II, US EPA Tier 3 |  |
| Application | Twin/multiple engine installation in planing hulls |  |
| Speed range | 26 to 40 knots |  |

Technical data according to ISO 8665. With fuel having an LHV of $42700 \mathrm{~kJ} / \mathrm{kg}$ and density of $840 \mathrm{~g} / l i t e r$ at $15^{\circ} \mathrm{C}\left(60^{\circ} \mathrm{F}\right)$. Merchant fuel may differ from this specification which will influence engine power output and fuel consumption.
*RATING 4. For light planing craft in commercial operation
**RATING 5. For pleasure craft applications, and can be used for high speed planing crafts in commercial applications




## Technical description

## Engine and block

- Cylinder block made of cast iron
- One-piece cast-iron cylinder head
- Ladder frame fitted to engine block
- Replaceable wet cylinder liners and valve seats/guides
- Drop forged crankshaft with induction hardened bearing surfaces and fillets with seven main bearings
- Four-valve-per-cylinder layout with overhead camshaft and center position of unit injectors
- Each cylinder features cross-flow inlet and exhaust ducts
- Gallery oil-cooled cast aluminum alloy pistons with three piston rings
- Rear-end transmission

Engine mounting

- Flexible engine mounting


## Lubrication system

- Integrated oil cooler in cylinder block
- Rear positioned twin full flow oil filter of spin-on type and by-pass filter



## Fuel system

- Electronic high pressure unit injectors
- Gear-driven fuel pump and injection timing
- Electronically controlled central processing system (EMS - Engine Management System)
- Single fine fuel filter of spin-on type, with water separator and water alarm
Air inlet and exhaust system
- Twin entry turbo technology with fresh-water-cooled charge air cooler
- Air filter with replaceable inserts
- Wet exhaust elbow/riser (option IPS1050)
- Wet exhaust elbow (option IPS1200)
- Loss of sea water alarm


## Cooling system

- Seawater-cooled plate heat exchanger
- Coolant system prepared for hot water outlet
- Easily accessible seawater pump in rear end of flywheel housing


## Electrical system

- $24 \mathrm{~V} / 110 \mathrm{~A}$ plus an optional extra $24 \mathrm{~V} / 110 \mathrm{~A}$ alternator

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[^0]:    Not all models, standard equipment and accessories are available in all countries. All specifications are subject to change without notice. The engine illustrated may not be entirely identical to production standard engines.

